



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6505G00831-3G-25

Job Sheet 169448



Part No: RBW6505G00831-3G-25

Job Qty: 1 ea

Part Name: Mount Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/12/17

Job Tracking No:

Due Date: 12/12/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6505G00831-3G Rev2TEO IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/11/17	0.00	0.00	Start Up Waterjet2		DL 17/12/12
110	Waterjet	1 pcs		12/11/17	0.00	0.08	Waterjet 2 OMAX		DL 17/12/12
120	QC	1 pcs		12/11/17	0.00	0.00	QC2		DL 17/12/12
122	Mill Conv	1 pcs		12/12/17	0.00	0.25	Mill Conv 1		J.C.L. 17-12-17
124	QC	1 pcs		12/12/17	0.00	0.00	QC2 Machining-4		J.C.L. 17-12-17
130	QC	1 pcs		12/12/17	0.00	0.00	QC8		DL 17/12/14
140	QC	1 pcs		12/12/17	0.00	0.00	QC5		38
150	Outsource	1 pcs		12/12/17			ATG001-VC	10	3-89
160	Packaging	1 pcs		12/12/17	0.00	0.00	Packaging2		DAS
170	QC	1 pcs		12/12/17	0.00	0.00	QC6		38
180	Packaging	1 pcs		12/12/17	0.00	0.00	Packaging3	GA	AT B61
190	QC21-SA	1 Ea		12/12/17	0.00	0.00	QC21		

Part Op **110** - 1-Cut as per Dwg (AUGUSTA FOLDER) Dwg Rev: 2 Prog Rev: 2 2-DRILL TO SIZE AND DEBURR

Descriptions: **122** - TAP HOLES AS PER DWG

150 - Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.500X7.000	0	12	0	0

Part Specifications

Specifications could not be found.

Plex 12/12/17 8:45 AM dart.lacelle.linda

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only ☐

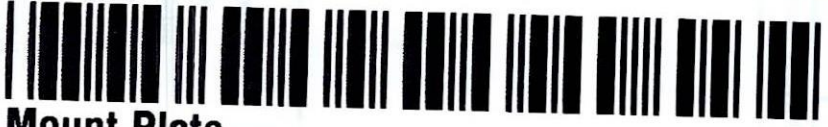


Work Order: _____
Part No. _____
NCR No. _____
Date: _____

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Environment _____
Desl _____
Doc/Dc _____
Equip/Tool _____
Handling/I _____
Mate _____
Internal Transp _____
Tribal Knowledge _____
LOA _____
Substation _____
Past Expiry Date _____
Misidentified _____

DART
AEROSPACE
S020264



Mount Plate

PART NO: RBW6505G00831 - 3G - 25
Revision:
Operation: Outsource
Change No:

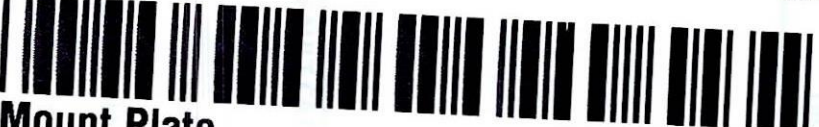
Mfg Date: 12/12/17
Job No: 169448

Kusning _____
Product Improvement _____
Process Improvement _____
Manufacturing Process _____
Past Due _____

Heat Treat _____
Wave/Twist in Tube _____
Marks/Chatter _____
OTHER: _____

Positioned Wrong _____
Outside Dimensions _____
Over/Under tolerance _____
Part Incorrect _____
Part Lost/Missing _____
Part Moved _____
Drawing _____
Finish _____
Misread _____
Turning Sequence _____

DART
AEROSPACE
S020264



Mount Plate

PART NO: RBW6505G00831 - 3G - 25
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/12/17
Job No: 169448

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Cut Too Short _____
Instructions Incomplete/Unclear _____
Drill Holes _____

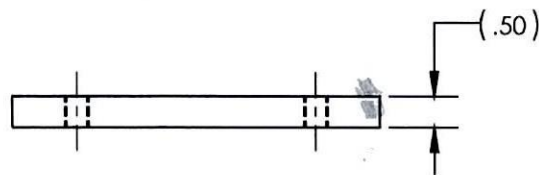
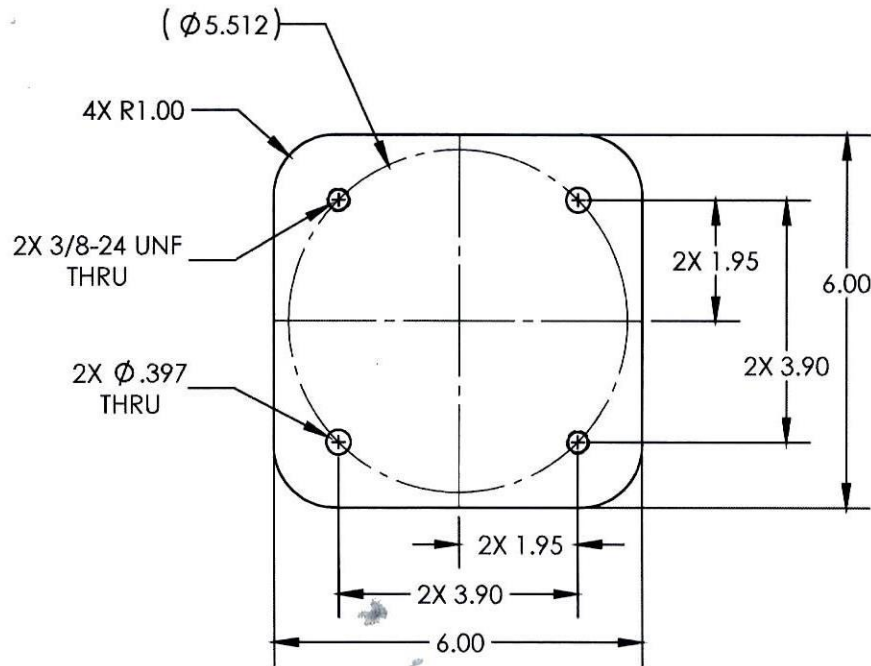
Fit/Function _____
Misaligned/off center _____

Engineering _____
Quality _____
Other _____
RB (QS1042) Approval _____
Completed By _____
Lead hand / Supervisor _____
Approval Verification _____
QC / QA Coordinator _____
Approval _____

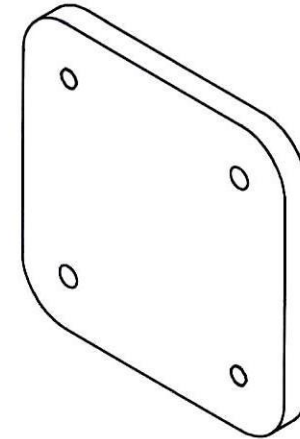
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
2	-25 CH'D 3/8-24 AND Ø.397 HOLE LOCATIONS FROM 2X 1.90 AND 2X 3.80 TO 2X 1.95 AND 2X 3.90 AND ADDED Ø5.512 BOLT CIRCLE REF.	7/12/2013	RJC
			APPROVED
			4/12/13

TEO ATTACHED



(-25)
MOUNT PLATE



RED BARN MACHINE	
TROLLEY ADAPTER, TGB SUPPORT	
DWG NO. RBW6505G00831-3G-25	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL AW139
SCALE 1:3	DATE 1/20/2012
SHEET 15 OF 16	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					



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PURCHASE ORDER PO038682

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
27	168828	RBW6705G02631-3G-1	CLASS 1 WATER SEAL -Certificate of Conformity is required Lever Rigging Fork, T/R Actuator CLEAR ANODIZE (RED BARN) -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant - Certificate of Conformity is required	Firmed	1/17/18	1 pcs	0 pcs	1 pcs	\$6.20/pcs	\$6.20
28	168800	RBW6505G00831-3G-23	Bar -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	1/17/18	1 pcs	0 pcs	1 pcs	\$6.20/pcs	\$6.20
29	169448	RBW6505G00831-3G-25	Mount Plate -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	1/17/18	1 pcs	0 pcs	1 pcs	\$6.20/pcs	\$6.20
30	169516	RBW109-3101-58-2-3	Hammer Head -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	1/17/18	1 pcs	0 pcs	1 pcs	\$6.20/pcs	\$6.20
31	169327	RB T102103-5	Retainer -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	1/17/18	2 pcs	0 pcs	2 pcs	\$6.20/pcs	\$12.40
32	169597	RB910-0002-9	Hose End -Issue P/O to ATG: -ANODIZE COLOR	Firmed	1/17/18	1 pcs	0 pcs	1 pcs	\$6.20/pcs	\$6.20



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914402

Date: 11-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 ea	Part: RBT18601 Main Rotor Swashplate ReGreasi Red Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22205		Rev: 1C Line: 17 PO: PO038682
20 ea	Part: SWA10A-700 Wire Clamp Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Job: 22208		Rev: 4 Line: 20 PO: PO038682
5 ea	Part: D2056 Bell Crank Assembly Black Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils). Job: 22210		Rev: C Line: 22 PO: PO038682
1 ea	Part: RBW6505G00831-3G-23 Bar Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22216		Rev: 2 Line: 28 PO: PO038682
1 ea	Part: RBW6505G00831-3G-25 Mount Plate Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22217		Rev: 2 Line: 29 PO: PO038682
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 11/01/2018			
Made in Canada.			

18/1/12 *[Signature]*



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914402

Date: 11-Jan-18

To

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1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

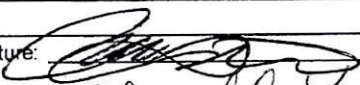
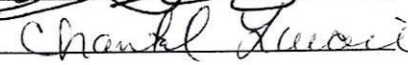
Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	Certified Signature: 	
	Receiver Signature: 	
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.	
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	
Made in Canada.		